# **Permeation tubes**



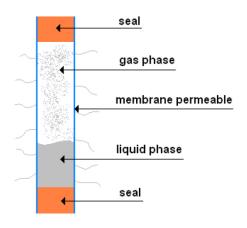
## Description

Permeation tubes are small containers filled with a pure chemical compound in a two-phase equilibrium between its gas phase and liquid phase. The containers are in suitable inert polymeric material and at a constant temperature; the device emits the compound through permeable wall with a constant rate.

The permeate is mixed with a carrier gas at a controlled flow rate to obtain a known mixture used as reference in gas testing equipment.

A wide range of permeation rates can be made, normally from  $20\mu g/min$  to  $500 \mu g/min$ , and accurate, stable concentrations range from ppb to high ppm.





#### Advantages of permeation tubes :

Use pure substances in an inert matrix

- Precise concentrations;
- Easily generated with traceablity established from protocol U.S. EPA-600/R-97/121, Section 3, procedure P3 (see calibration certificate)
- Several tubes can be used simultaneously to obtain a mixture, removal and/or addition of a single component is simple
- Wide range of concentrations easily generated by varying the dilution flow rate and/or the set point temperature;
- Consistent concentrations for extended periods of time
- A relatively inexpensive source of standard gas.

## **Applications**



Often the gas standards in cylinder mixtures are very reactive and instable, especially at low concentrations. Permeatiion tubes are ideal devices in generation of calibration gas standard for:

- air quality analyzers and gas analyzers;
- FTIR;
- gas chromatograph;
- GC-MS;
- Ion Mobility Spectrometer.

With permeation devices is possible modify the mixtures components simply removing and/or auditioning a single tube in permeation chamber. Permeation devices are utilized in:

- petrochemical plants and refinery;
- semiconductor industry (trace moisture standard);
- gas sensor development;
- test with controlled atmosphere; Catalyst test with synthetic gas.

### **Specifications**



#### Certified with accuracy of 5%, Available with special certification ±2%, Range of permeation rate ±25% Dimensions in mm :

- diameter max 10,0;

- length max 180,0 and proportional to desired permeation rate.

Certified with accuracy of 5%, Available with special certification  $\pm 2\%$ Range of permeation rate  $\pm 25\%$ Dimensions in mm :

- diameter max 9;

- length max 84 + length of permeable tube proportional to desired perm rate. Certified with accuracy of 5%, Available with special certification  $\pm 2\%$ Range of permeation rate  $\pm 25\%$ Dimensions in mm :

- diameter 16,4;
- length 46,5.

Certified with accuracy of 5%, Available with special certification  $\pm 2\%$ Range of permeation rate  $\pm 25\%$ Dimensions in mm :

- diameter 9.5;

- max length 88.

# **Options – Accessories – Spare parts**

#### List of most common available substances

Acetaldehyde C2H4O Acetic Acid C2H4O2 Acetone C3H6O Acetone-d6 CD3COCD3 Acetonitrile CH3CN Acrolein C3H4O Acrylic Acid C3H4O2 Acrylonitrile C2H3N Allyl Alcohol C3H5OH Ammonia NH3 n-Amyl Mercaptan C5H11SH tert-Amyl Mercaptan C5H11SH Aniline C6H7N Benzaldehyde C6H5CHO Benzene C6H6 Benzene Sulfonyl Chloride Bromine Br2 1,3-Butadiene C4H6 n-Butane C4H10 1-Butanol C4H9OH 2-Butanone (MEK) CH3COC2H5 1-Butene C4H8 Butyl Acetate CH3COOC4H9 Butyl Acrylate C7H12O2 Butyl Benzene C6H5C4H9 Butyl Carbitol C8H18O3 Butyl Glycidyl Ether C6H13O2 n-Butyl Mercaptan C4H9SH sec-Butyl Mercaptan C4H9SH tert-Butyl Mercaptan C4H9SH Butyl Cellosolve C4H9OC2H4OH Butyraldehyde C3H7CHO Butyric Acid C4H8O2 Carbon Disulfide CS2 Carbon Tetrachloride CCl4 Carbonyl sulfide COS Chloroacetyl chloride CICH2COCI 2'-Chloroacetophenone ClC6H4COCH3

# Gaslabo Inc.

tel: +1 514-795-6767 email: info@gaslabo.com www.gaslabo.com Chlorobenzene C6H5Cl Chloroethane C2H5Cl Chloroform CHCl3 Chloromethane CH3Cl 2-Chlorotoluene CH3C6H4Cl Cyclohexane C6H12 Cyclohexanone C6H10(=O) Cyclopentane C5H10 n-Decane CH3(CH2)8CH3 Diallyl sulfide (CH2=CHCH2)2S 1,2-Dichlorobenzene C6H4Cl2 1.2-Dichloroethane CH3CHCl2 Dichloromethane CH2Cl2 Diethyl Disulfide (C2H5)2S2 Diethyl Sulfide (C2H5)2S Dimethylamine (CH3)2NH Dimethyl Disulfide (CH3)2S2 Dimethyl Ether (CH3)2O Dimethyl Sulfide (CH3)2S 2,4-Dinitrotoluene CH3C6H3(NO2)2 Dipropyl Sulfide (CH3CH2CH2)2S Dipropylene Glycol Dimethyl Ether СНЗОСЗН6ОСЗН6ОСНЗ (±)-Epichlorohydrin C3H5ClO Ethanol CH3CH2OH Ethyl Acetate CH3COOC2H5 Ethylbenzene C6H5C2H5 Ethyl Mercaptan C2H5SH Formaldehyde (para) HCHO Formic Acid HCOOH Furan C4H4O n-Heptane CH3(CH2)5CH3 n-Hexane CH3(CH2)4CH3 1-Hexanol CH3(CH2)5OH Hydrazine Monohydrate NH2NH2 · H2O Hydrogen Bromide HBr Hydrogen Chloride HCl Hydrogen Fluoride HF

Hydrogen Sulfide H2S Iodine I2 Isoamyl alcohol (CH3)2CHCH2CH2OH 7 Isobutylene (CH3)2C=CH2 Isopropyl Alcohol (CH3)2CHOH Isopropyl Mercaptan CH3)2CHSH (+) Limonene C10H16 Mercury Hg Methanol CH3OH Methyl Acetate CH3COOCH3 Methyl Cyclohexane C6H11CH3 Methyl Cyclopentane C5H9CH3 Methyl Ethyl Ketone C2H5COCH3 Methyl Mercaptan CH3SH 2-Methylthiophene C5H6S Naphthalene C10H8 Nitrogen Dioxide NO2 2-Nitrotoluene CH3C6H4NO2 n-Propyl Mercaptan CH3CH2CH2SH Pyridine C5H5N Styrene C6H5CH=CH2 Sulfur Dioxide SO2 Sulfur Hexafluoride SF6 Tetrahydrothiophene C4H8S Thiophene C4H4S Toluene C6H5CH3 Toluene-d8 C6D5CD3 Trichlorobenzene C6H3Cl3 1.1.1-Trichloroethane CI3CCH3 Trimethylamine (CH3)3N 1,2,4-Trimethylbenzene C6H3(CH3)3 1,3,5-Trimethylbenzene C6H3(CH3)3 Vinyl Chloride H2C=CHCl Water H2O o-Xylene C6H4(CH3)2 m-Xylene C6H4(CH3)3 p-Xylene C6H4(CH3)4

